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Green Hydrogen Production

**Overcoming the Challenges of Intermittent
Renewable Generation**

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Introduction & Agenda

Rachel Black



- › MEng Chemical Engineering – University of Strathclyde
- › Process Engineer, Atkins Net Zero Energy Business
 - › Industrial Decarbonisation
 - › Green Hydrogen / Hydrogen-Derivative Projects

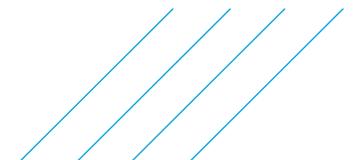
Ross Cooper



- › MEng Chemical Engineering – University of Edinburgh
- › Process Engineer, Atkins Net Zero Energy Business
 - › Green Hydrogen / Hydrogen-Derivative Projects

Presentation Agenda

- › Introduction
- › Why green hydrogen?
- › Electrolysis process
- › Case study – offshore wind farm
- › Plant operation impact on the levelised cost of hydrogen (LCOH) and carbon emissions
 - › Wind power
 - › Curtailed wind power
 - › Wind power + grid supply
- › Summary



Why Green Hydrogen?

- › Wind power will play a crucial part in meeting Net Zero
- › Challenges with wind:
 - › UK wind farm capacity factor 25% - 45%
 - › Curtailment – constraint payments to cap renewable energy supply
- › How can we minimise curtailment?
 - › Upgrade transmission network
 - › Energy storage
 - › **Hydrogen / derivative production and storage**

Curtailed Wind

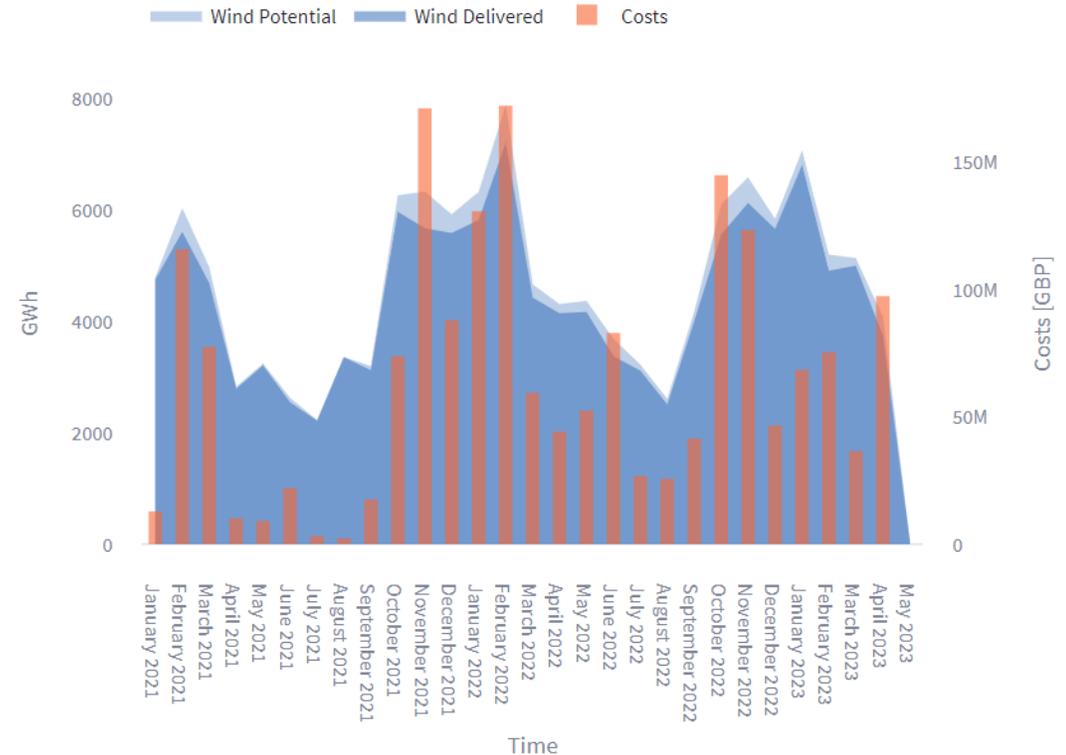
7.0 TWh

Cost

£1,831.1M

CO2 Emissions

3.0mt

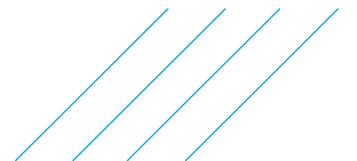
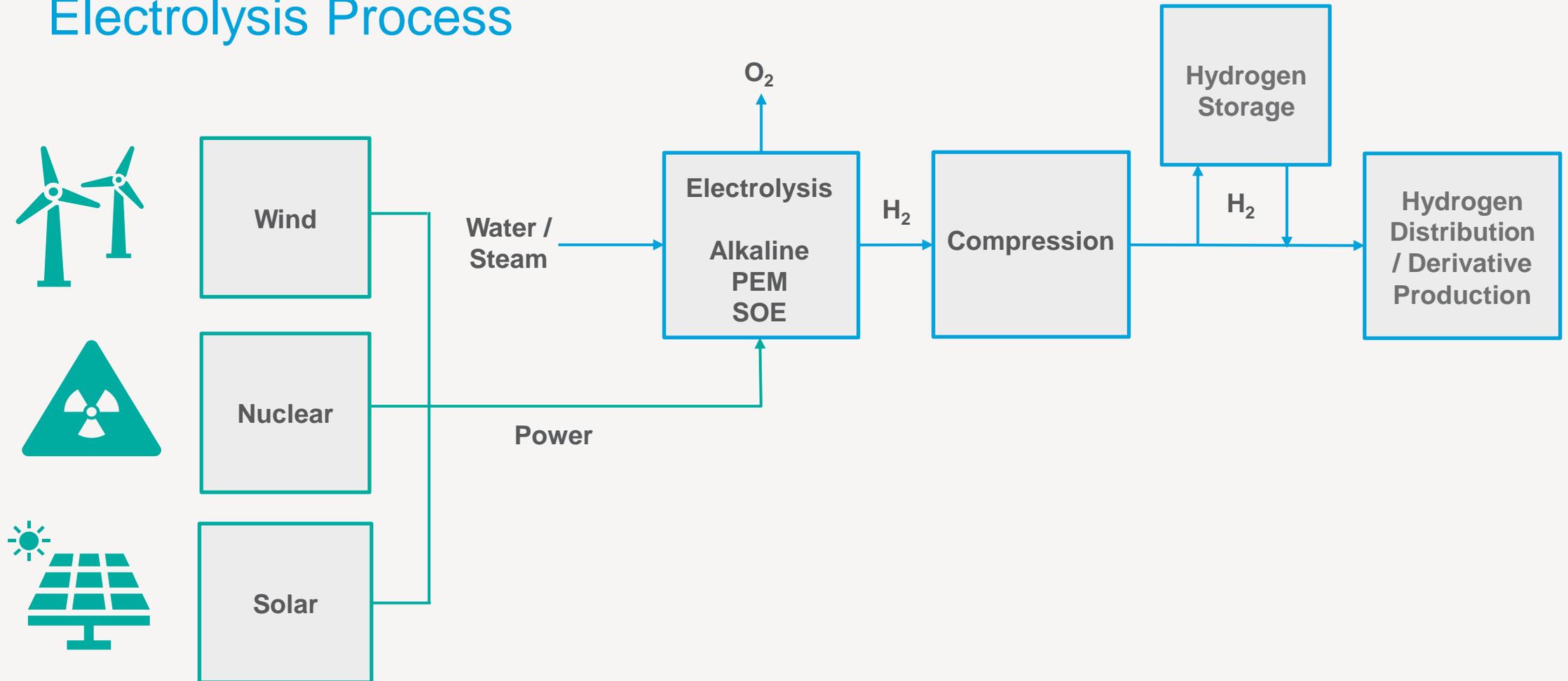


Total Curtailed Wind UK

January 2021 – May 2023

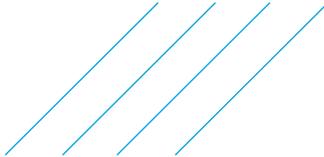
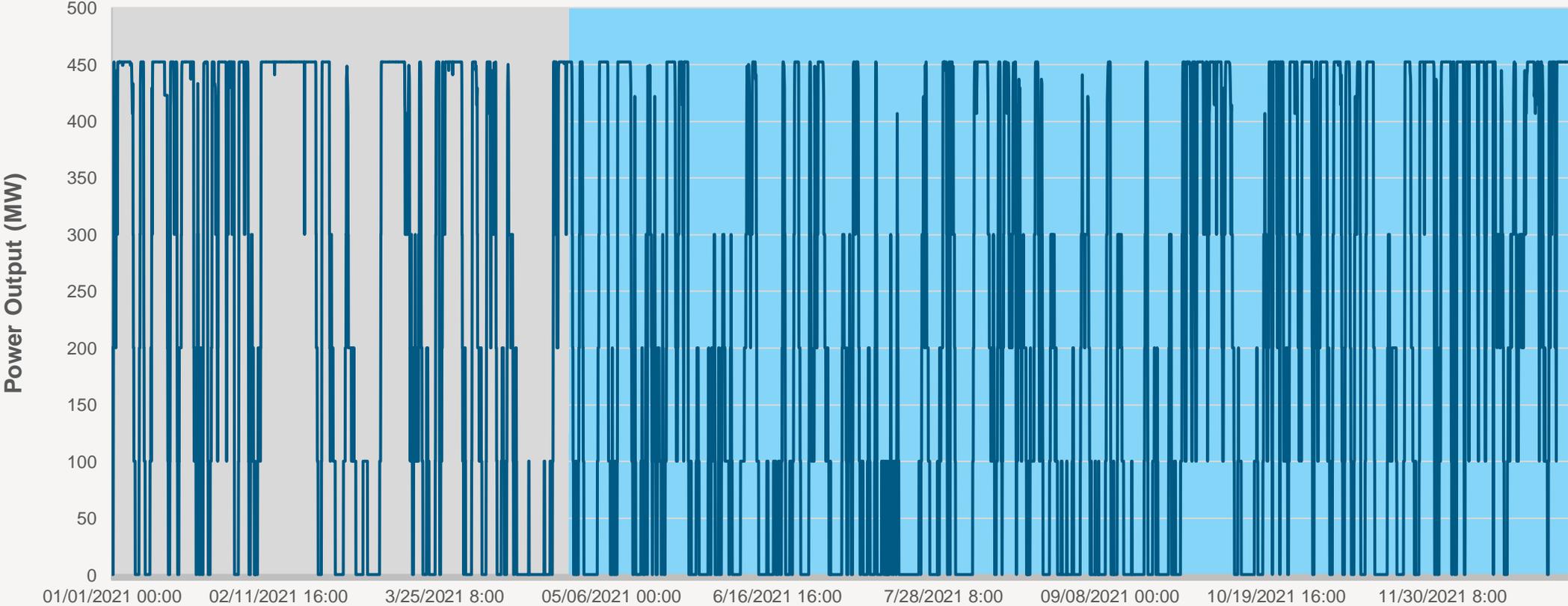
[UK Wind Curtailment Monitor \(wind-curtailment-app-ahq7fucdyq-lz.a.run.app\)](http://wind-curtailment-app-ahq7fucdyq-lz.a.run.app)

Electrolysis Process



Case Study – 500 MW Offshore Wind Farm

Capacity Factor = 44%



Techno-Economic Analysis – Three Scenarios

- › Atkins in-house optimisation tool used to perform techno-economic analysis
- › Optimisation of key electrolyser plant parameters
- › Plant operation from 2025 to 2045

1. Renewable Wind Power → Hydrogen

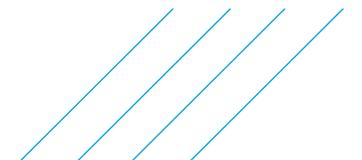
- › Optimisation of electrolyser capacity to achieve lowest LCOH

2. Curtailed Renewable Wind Power → Hydrogen

- › Optimisation of electrolyser capacity and understanding of potential hydrogen production

3. Renewable Wind Power + Grid Supply → Hydrogen

- › Benefits of minimising intermittency and increasing plant utilisation
- › Comparative impact of electricity cost and CapEx on LCOH



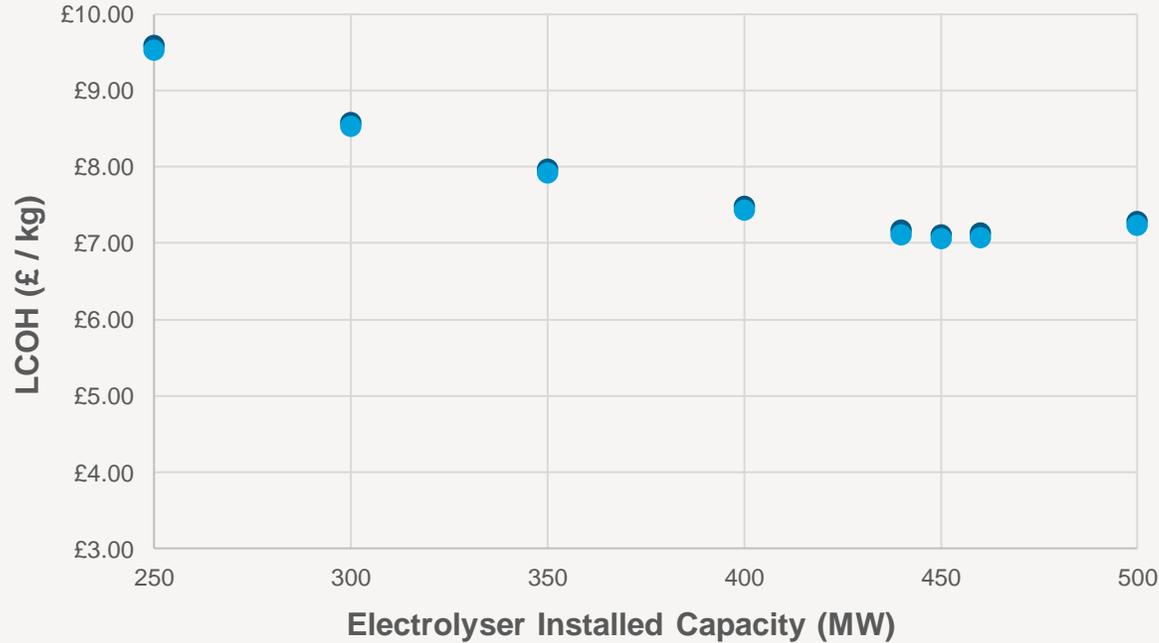
1. Renewable Wind Power → H₂

Optimised Scenario

- › Installed Capacity = 450 MW (Alkaline)
- › Electrolyser Utilisation = 49%
- › 34,300 tonnes H₂ production (Year 1)

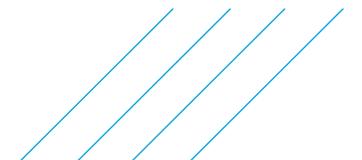
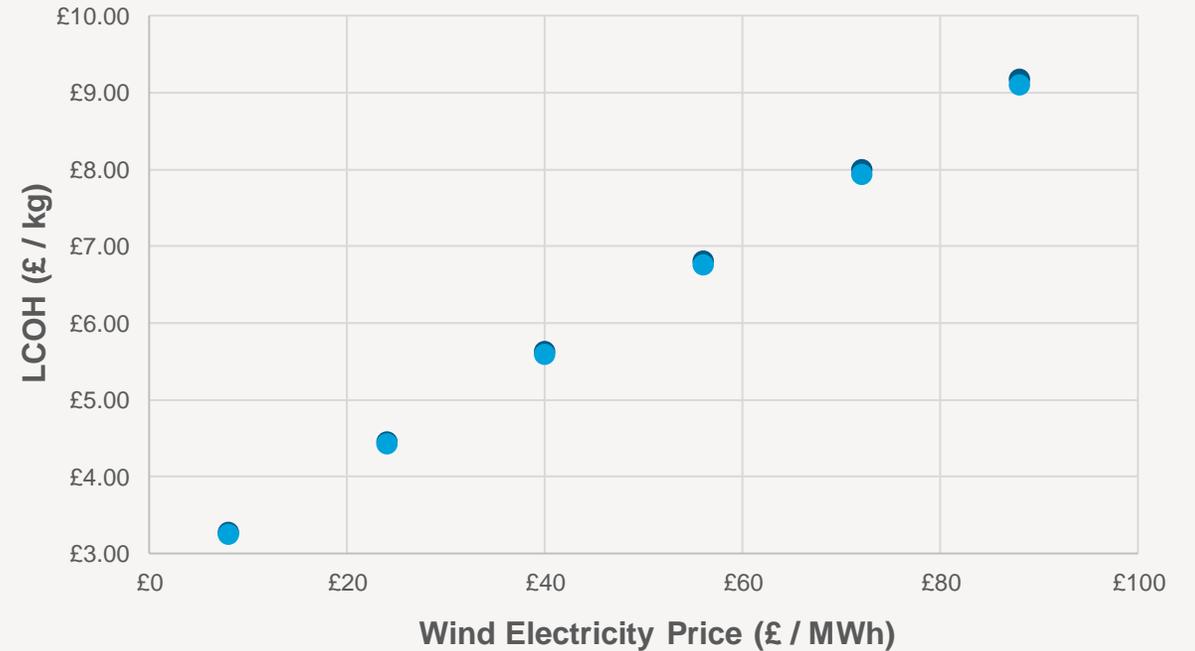
Impact Electrolyser Capacity

● PEM Electrolysis ● Alkaline Electrolysis



Impact of Electricity Price

● PEM Electrolysis ● Alkaline Electrolysis

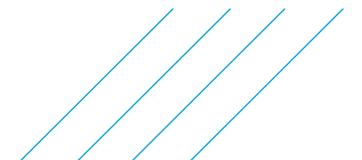
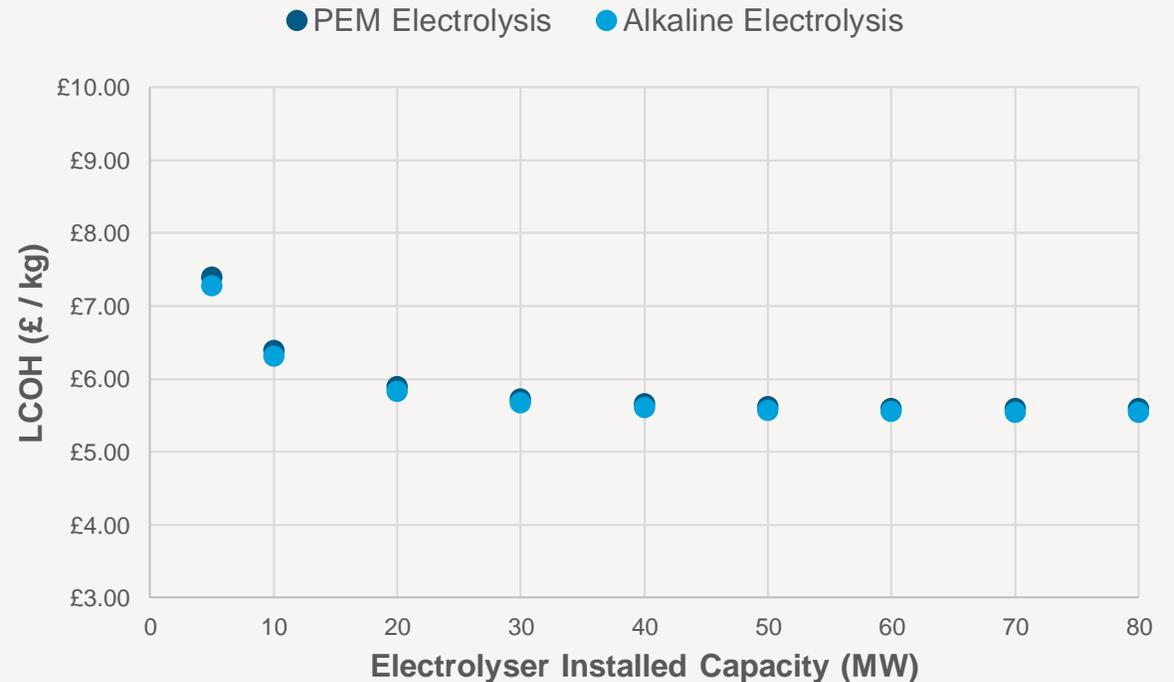


2. Curtailed Wind Power → H₂

- Optimised Scenario**
- › Installed Capacity = 70 MW (Alkaline)
 - › Electrolyser Utilisation = 37%
 - › 4,100 tonnes H₂ production (Year 1)

- › Based on wasted electricity from curtailment alone, there is potential for ~ 97,200 tonnes of H₂ to be produced each year in Scotland.
- › The Scottish government 'Hydrogen Action Plan' states an ambition for 5 GW of renewable and low carbon hydrogen by 2030.
- › ~ 13% of this target could be met using curtailed electricity alone.

Impact of Electrolyser Capacity

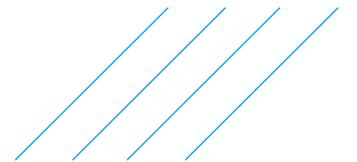
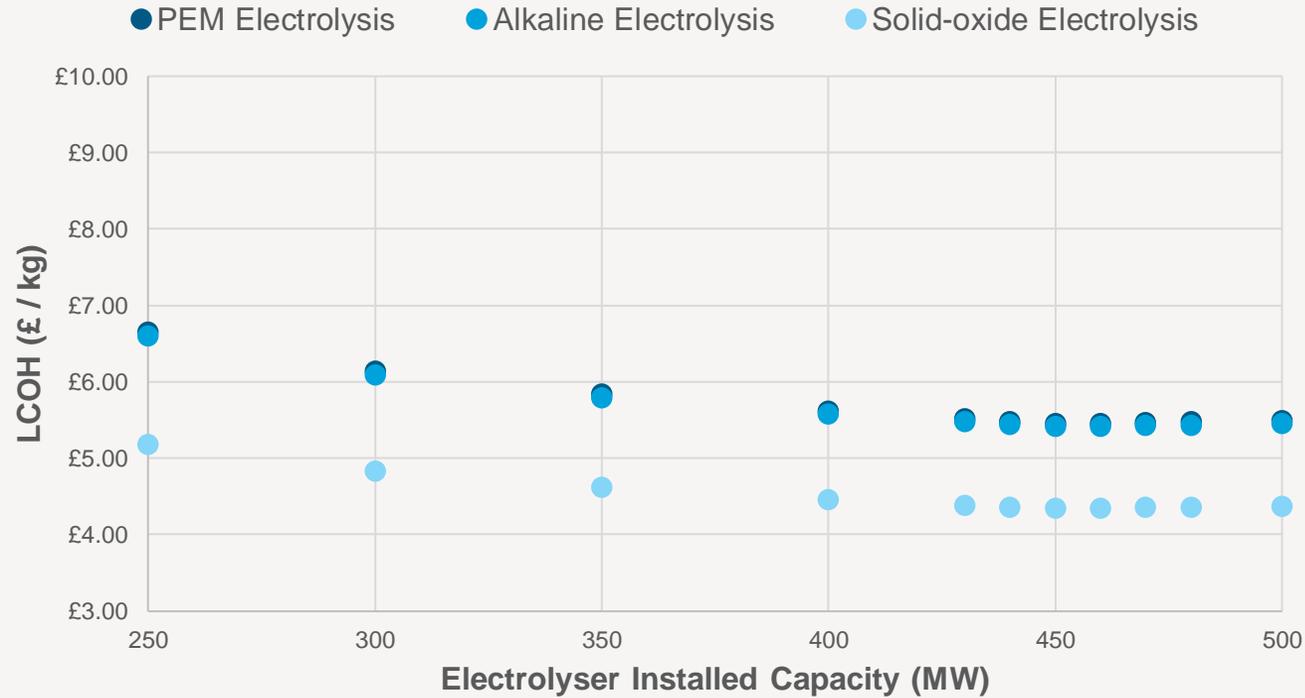


3. Renewable Wind Power + Grid → H₂

Optimised Scenario

- › Installed Capacity = 450 MW (SOE)
- › Electrolyser Utilisation = 97%
- › 95,600 tonnes H₂ production (Year 1)

Impact of Electrolyser Capacity

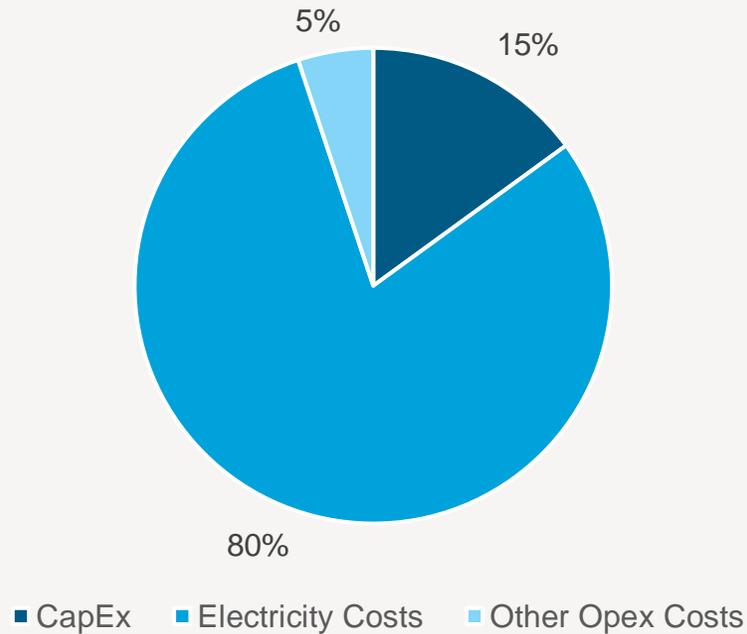


3. Renewable Wind Power + Grid → H₂

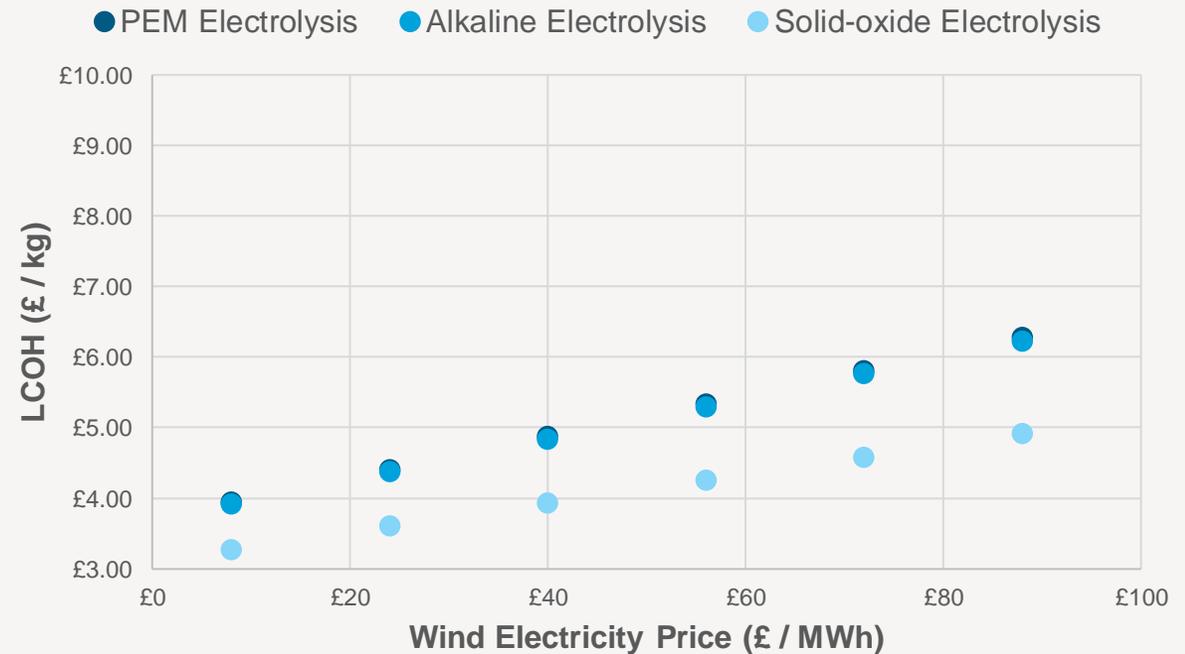
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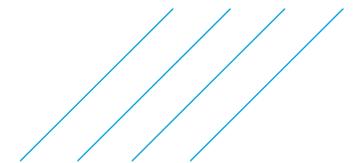
Alkaline Cost Breakdown



Impact of Electricity Price

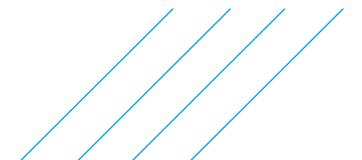
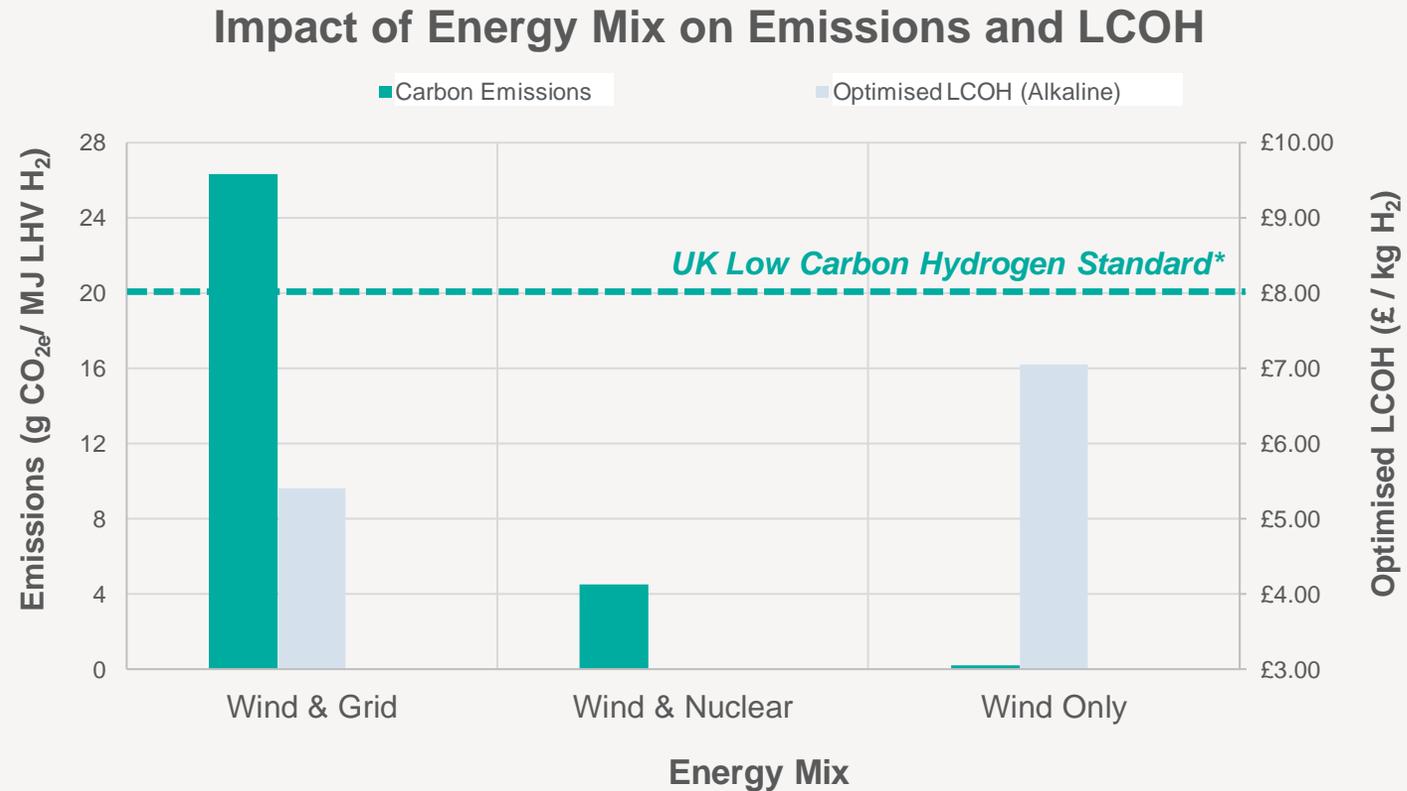


Due to greater efficiency for SOE electricity costs drop to ~70% of total discounted costs



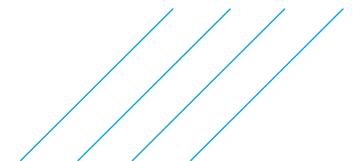
Carbon Impact

- › This graph shows the importance of having a low carbon baseload electricity supply to the electrolyser plant to maximise plant utilisation and minimise carbon emissions.



Summary

- › Hydrogen can play a key role in reducing wind farm curtailment.
- › Key electrolyser plant considerations:
 - › *Electrolyser selection should be assessed on a case by case basis.*
 - › *Electrolyser utilisation of ~50 – 60% typically gives the most optimal solution for renewable fed plants.*
 - › *Electricity price is a greater driver for economic viability than CapEx.*
- › Atkins in-house modelling tool can be applied to analyse different concepts including various renewable sources and derivative products.



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Engineering Net Zero

In partnership with our planet

STRATEGY, ADVICE, SOLUTIONS & ENGINEERING EXECUTION ACROSS THE WHOLE HYDROGEN VALUE CHAIN



CLEAN ENERGY PRODUCTION

HYDRO
SOLAR
NUCLEAR
WIND



CLEAN HYDROGEN PRODUCTION

ELECTROLYSIS
REFORMING WITH
CARBON CAPTURE
PYROLYSIS



DISTRIBUTION

PIPELINE
SHIPPING
PORTS
ROAD



STORAGE

UNDERGROUND/CAVERN
LIQUIFICATION
CHEMICAL
PRESSURISED



UTILISATION

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